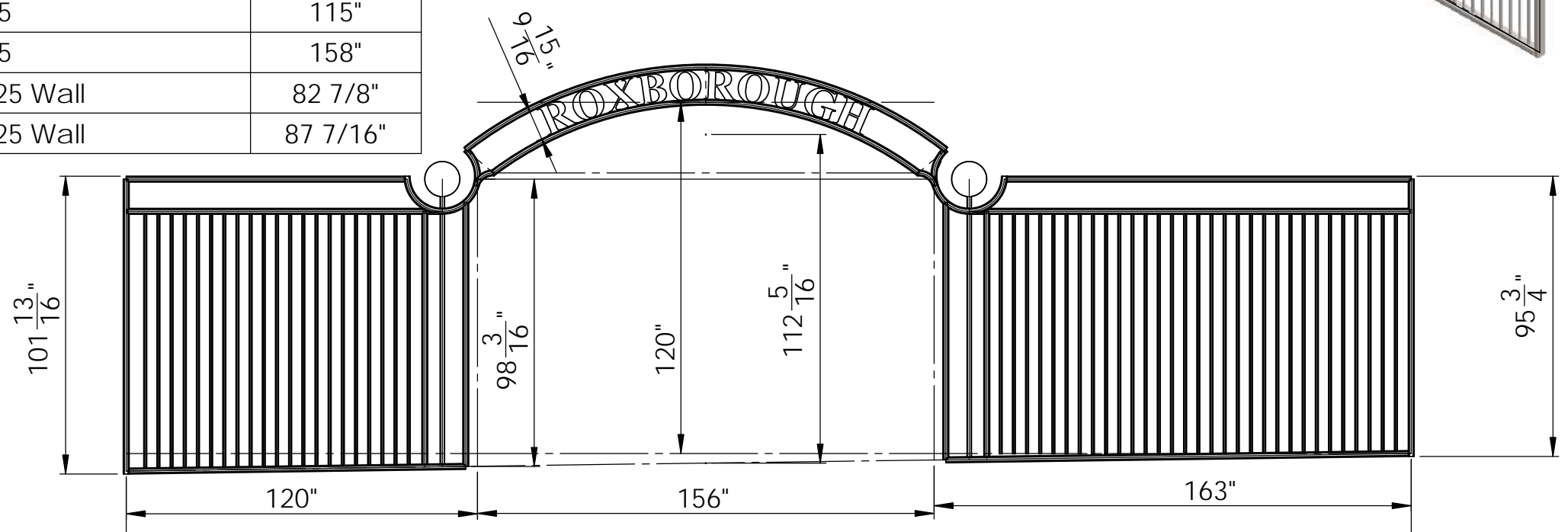
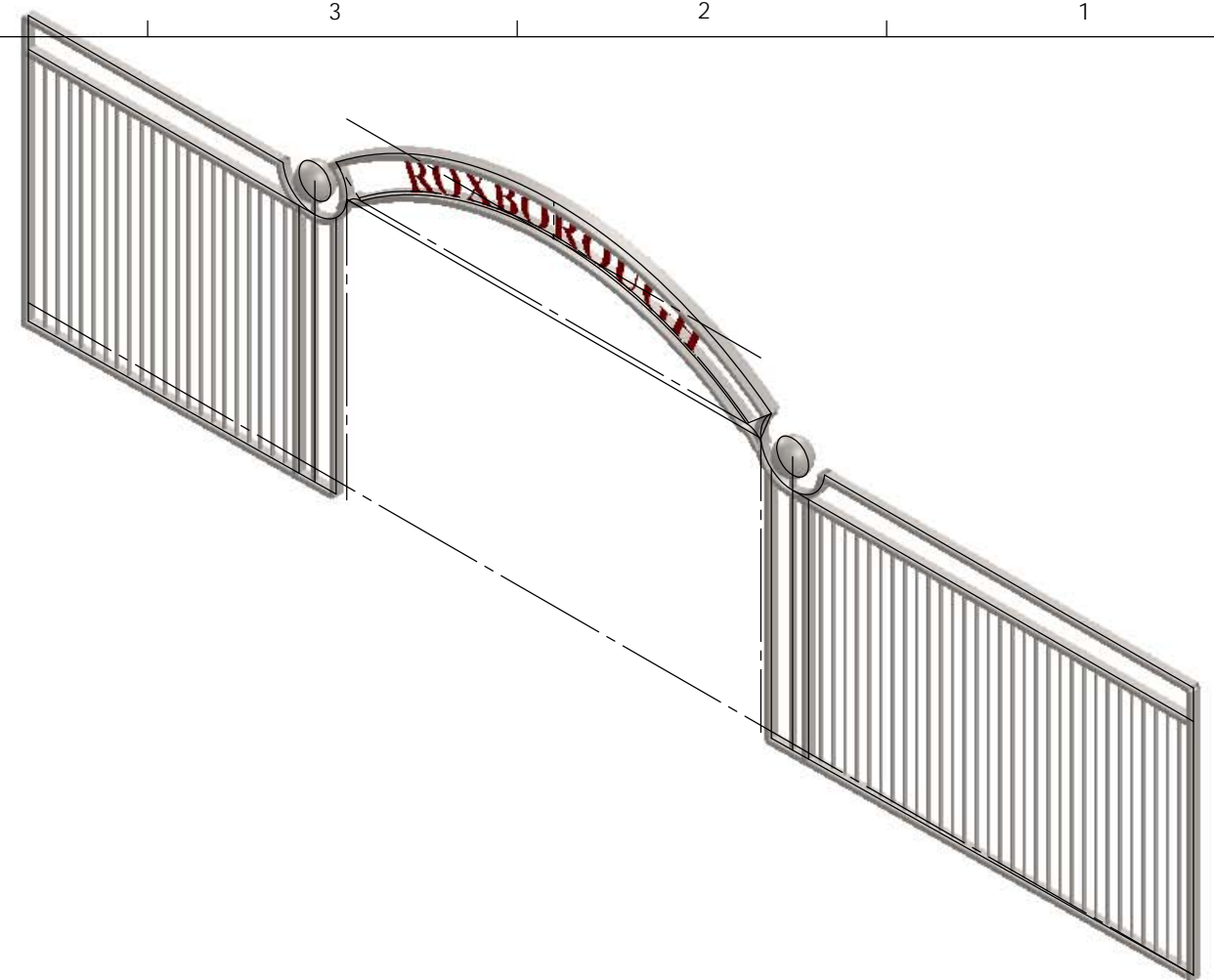


10	8	1	7	6	5	4	3	2	1
11		2			TR6x2x0.1875				8 3/16"
12		1			TR6x2x0.1875				156 7/16"
13		1			TR6x2x0.1875				176 5/8"
14		2			TR4x2x0.1875				48"
15		1			TR4x2x0.1875				138 1/8"
16		1			TR4x2x0.1875				151"
17		1			TR4x2x0.1875				95 1/8"
18		1			TR4x2x0.1875				107 15/16"
19		2							
20		1			1.50 x 1.50 Rect x .06 Wall				95 13/16"
21		1			1.50 x 1.50 Rect x .06 Wall				98 5/16"
22		1			TR4x2x0.1875				88"
23		1			TR4x2x0.1875				90 1/4"
24		1			TR4x2x0.1875				83 3/4"
25		1			TR4x2x0.1875				86 3/8"
26		1			TR4x2x0.1875				100 13/16"
27		1			TR4x2x0.1875				94 13/16"
28		1			TR4x2x0.1875				115"
29		1			TR4x2x0.1875				158"
30		31			1 x 1 SQUARE x .125 Wall				82 7/8"
31		21			1 x 1 SQUARE x .125 Wall				87 7/16"



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439"		UNLESS OTHERWISE SPECIFIED:			NAME		DATE		METAL INC. 3615 EMERALD ST. PHILADELPHIA PA 19134	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL = ± 1/64" ANGLES = ± 1° XX = + .010; XXX = ± .005 CONCENTRICITY .005 TIR REMOVE ALL BURRS			DRAWN		JC 9/9/2020			
					CHECKED				TITLE: <b>Part1a</b>	
					ENG APPR.					
					MFG APPR.				SIZE DWG. NO. REV <b>B</b>	
					Q.A.					
NEXT ASSY		USED ON		MATERIAL Plain Carbon Steel			COMMENTS:			
				FINISH						
APPLICATION		DO NOT SCALE DRAWING			SCALE: 1:50 WEIGHT: 2119.78 SHEET 1 OF 1					