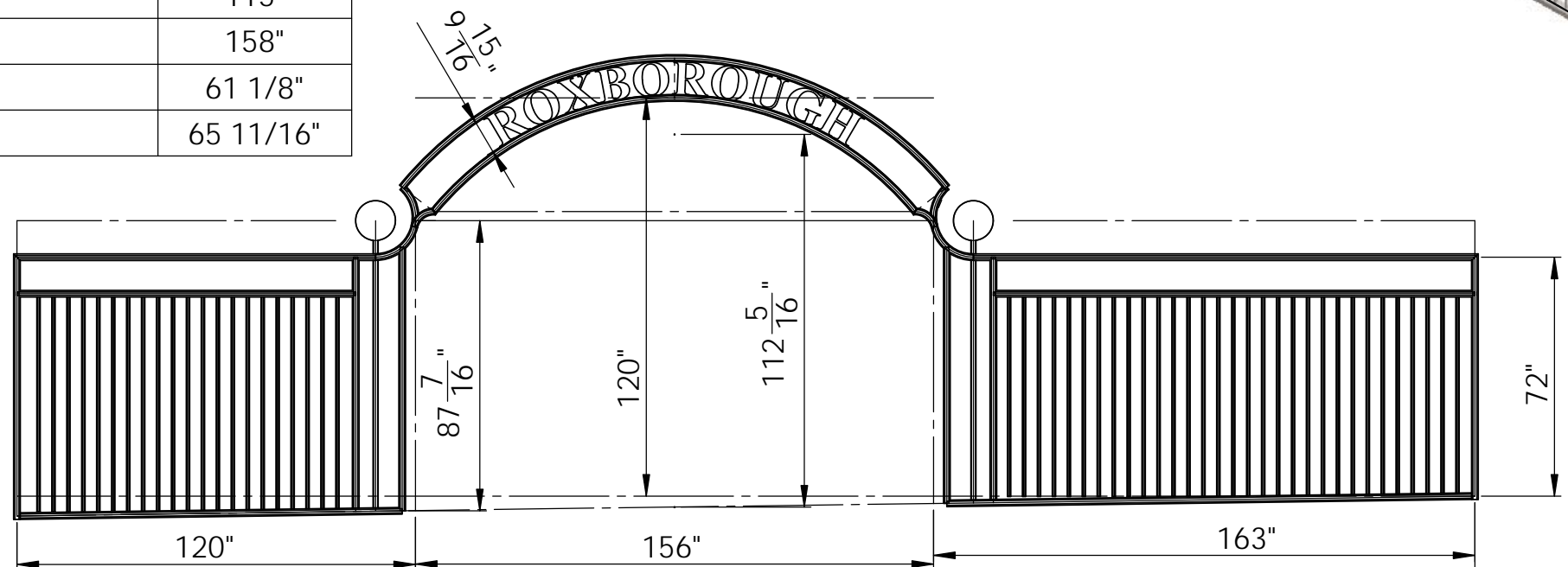
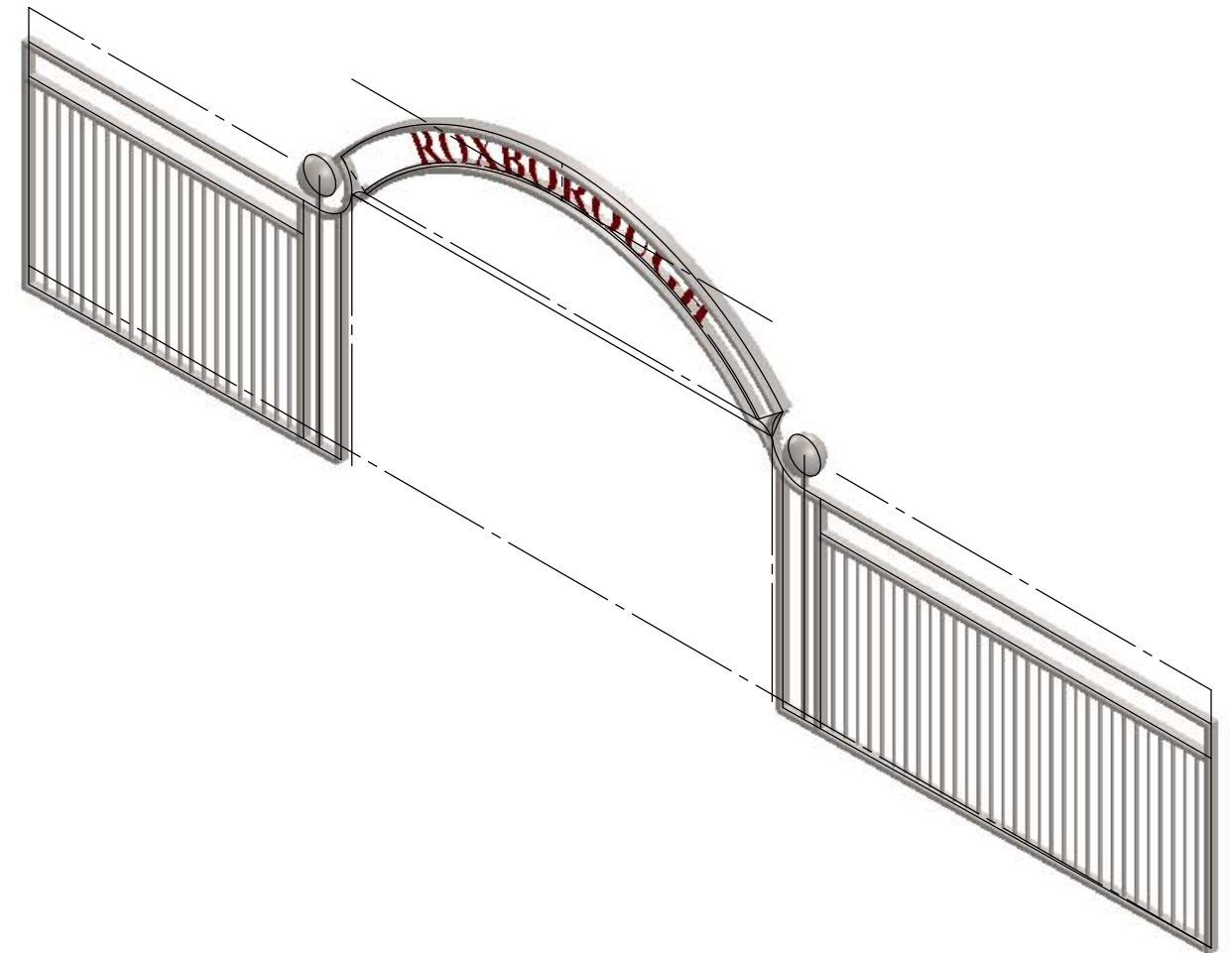


10	8	1	7	6	5	4	3	2	1
11		2			TR6x2x0.1875				8 9/16"
12		1			TR6x2x0.1875				166 9/16"
13		1			TR6x2x0.1875				187 5/8"
14		2			TR4x2x0.1875				29 1/16"
15		2							
16		1			1.50 x 1.50 Rect x .06 Wall				85 1/16"
17		1			1.50 x 1.50 Rect x .06 Wall				87 9/16"
18		1			TR4x2x0.1875				77 1/4"
19		1			TR4x2x0.1875				79 1/2"
20		1			TR4x2x0.25				102"
21		1			TR4x2x0.25				145"
22		1			TR4x2x0.25				109"
23		1			TR4x2x0.25				152"
20		1			TR4x2x0.1875				73"
21		1			TR4x2x0.1875				75 5/8"
22		1			TR4x2x0.1875				80 1/16"
23		1			TR4x2x0.1875				74 1/16"
28		1			TR4x2x0.1875				115"
29		1			TR4x2x0.1875				158"
30		31			1 x 1 SQUARE x .125 Wall				61 1/8"
31		21			1 x 1 SQUARE x .125 Wall				65 11/16"



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439"		UNLESS OTHERWISE SPECIFIED:		NAME	DATE	<b>METAL INC.</b> <small>3615 EMERALD ST. PHILADELPHIA PA 19134</small>	
		DIMENSIONS ARE IN INCHES TOLERANCES: FRACTIONAL = ± 1/64" ANGLES = ± 1° XX = ± .010; XXX = ± .005 CONCENTRICITY .005 TIR REMOVE ALL BURRS		DRAWN	JC	9/9/2020	TITLE:
		INTERPRET GEOMETRIC TOLERANCING PER:		CHECKED			<b>Part1b</b>
		MATERIAL		ENG APPR.			
		Plain Carbon Steel		MFG APPR.			SIZE
		FINISH		Q.A.			DWG. NO.
NEXT ASSY	USED ON	DO NOT SCALE DRAWING		COMMENTS:			REV
APPLICATION							SCALE: 1:50 WEIGHT: 2031.38 SHEET 1 OF 1